

Mechanical

1) A flat surface can be produced by a lathe machine, if the cutting tool moves
a. parallel to the axis of rotation of workpiece
b. perpendicular to the axis of rotation of workpiece
c. at an angle of 450
d. none of the above
2) What is the function of cone pulley drive in lathe machines?
a. Drive the lead screw
b. Change the spindle speed
c. Drive the tail-stock
d. All of the above
3) Which of the following is a mechanism for mechanized movements of the carriage along longitudinal axis?
a. Cross-slide
b. Compound rest
c. Apron
d. Saddle



4) The function of taper turning process is to
a. reduce the diameter of a workpiece along its length
b. reduce the diameter by removing material about an axis offset from the axis of workpiece
c. remove the material from end surface of a workpiece
d. all of the above
5) The process of bevelling sharp ends of a workpiece is called as
a. knurling
b. grooving
c. facing
d. chamfering
6) In an isolated system, can be transferred between the system and its surrounding.
a. only energy
b. only mass
c. both energy and mass
d. neither energy nor mass





b. pressure
c. temperature
d. volume
11) Which of the following energy conversion devices convert heat into work?
a. Electrical generators
b. I. C engines
c. Condensers
d. All of the above
12) Lancashire boilers are
a. externally fired boilers
b. internally fired boilers
c. both a. and b.
d. none of the above
13) Smoke tube boilers have large water to steam ratio, hence
a. have high evaporation rates
b. are slow in operations
c. temperature stresses inducing failure of feed water arrangement are maximum



d. all of the above
14) Which of the following statements are false for reaction turbines?
1. Flow of water can be regulated without any losses
2. It works on the principle of impulse and reaction
3. They are suitable for low heads
4. Water flows at constant atmospheric pressure over the runner
a. 1, 2 and 3
b. 2 and 4
c. 1 and 4
d. 1, 2, 3 and 4
15) In four stroke cycle engine, cycle is completed in
a. two strokes of the piston
b. two revolutions of the crankshaft
c. three strokes of the piston
d. four revolutions of the crankshaft

16) Which type of bearings are known as anti friction bearings?



a. Sliding contact bearings
b. Rolling contact bearings
c. Both a. and b.
d. None of the above
17) In roller bearings which type of rolling elements are used?
a. Cylindrical rollers
b. Taper rollers
c. Spherical rollers
d. All of the above
18) Why is the load carrying capacity low in ball bearings?
1. Due to line contact between inner race and the ball
2. Due to greater axial dimensions
3. Due to less radial dimensions
4. Due to point contact between inner race and the ball
a. 1 and 3
b. only 1
c. only 4



d. 2 and 4
19) Cylindrical roller bearings have greater
a. axial load carrying capacity
b. thrust load carrying capacity
c. radial load carrying capacity
d. all of the above
20) Which of the following statements is/are true?
a. Jaw clutch is a positive clutch
b. The power transmitting capacity of a friction clutch is inversely proportional to the coefficient of friction between contacting surfaces
c. Driving and driven plates in friction clutches are held together due to radial force applied by the helical springs

d. All of the above